

Work Order ID 146755

Thursday, May 26, 2016 7:41:16 AM

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Item ID: D3912-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Eyebolt Receiver Assy
Start Date: 6/23/2016 Start Qty: 8.00 ***8*** Cust Item ID:
Required Date: 6/24/2016 Req'd Qty: 8.00 ***8*** Customer:
Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3912	B ✓								
100	Pick Kit	0.00							
100									
Packaging	Memo	0.00							
Packaging									
110		0.00							
110									
Small Fab	Memo	1.84							
Small Fab	1-Assemble D3912-1/-3/-5 and install rivets as per dwg TRIM RIVETS 1.260" LONG								
	2- Install helical, spring plunger and spring pin lanyard assy as per dwg								
120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.16							
Quality Control									

8 DAS
9-89 JUL 19 2016

8X 16/10/25

8 DAS
38 9-89 OCT 25 2016

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Start Date: 6/23/2016 Start Qty: 8.00 ***8*** Cust Item ID:
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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170	Identify as per dwg & Stock Location: 87057	0.00				8X	DAS 26 9-89		OCT 25 2016
170									
Packaging	Memo	0.08							
Packaging									
180	QC21- Final Inspection - Work Order Release	0.00							16/10/26 JD
180									
QC	Memo	0.80							
Quality Control									

DAS
21
9-89**OCT 25 2016**

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Parent Item: D3912-041

D3912-041

Parent Item Name: Eyebolt Receiver Assy

Start Date: 6/23/2016

Required Date: 6/24/2016

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP RevA: new issue DD 09.11.18 verified by:EC IPP Rev:B
10.06.10 memo in seq110 ***IF PLUNGER GOES IN TO DEEP, INSTALL A
WASHER (AN960C516L) IF NECESSARY BETWEEN PLUNGER AND
D3912-1. YOU MAY HAVE TO ENLARGE WASHER HOLE FOR IT TO
FIT*** DD verf:JLM IPP REV:C AS PER REV B 10-08-05 JLM
VERIFIED:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
NAS1149C0663R *NAS1149C0663R* Washer		Purchased	No				Each	216.0000		8			
									**				
					<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>				
					ST265			216					
					m126221			16					
					m134573			200					
D3912-1 *D3912-1* Eyebolt		Manufactured	No			100	Each	8.0000	1	8			
									**				
					<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>				
					ST058			8					
					140047			8					
D3912-3 *D3912-3* Eyebolt Block		Manufactured	No			100	Each	44.0000	2	16			
									**				
					<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>				
					ST058			14					
					142544			14					
					ST064A			30					
					144621			30					

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Parent Item: D3912-041

D3912-041

Parent Item Name: Eyebolt Receiver Assy

Start Date: 6/23/2016

Required Date: 6/24/2016

Start Qty: 8.00

Required Qty: 8.00

D3912-5 Manufactured No

100

Each

23.0000

2

16

D3912-5

Eyebolt Plate

145841X8

DAS
8.00

Location

Loc Qty

Loc Code

ST058

11

141558

11

ST064A

12

142741

12

Each

15.0000

8

D3801-1

Manufactured No

D3801-1

Hand Retractable Spring Plunger

145267

DAS
8.00

Location

Loc Qty

Loc Code

ST054

15

141828

5

142582

10

Each

151.0000

8

64

MS20615-4M20

Purchased No

MS20615-4M20

Rivet

DAS
8.00

Location

Loc Qty

Loc Code

GA

115

m130358

11

m132656

7

m133990

97

ST306

36

m134502

36

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1134955
64X

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Parent Item: D3912-041

D3912-041

Parent Item Name: Eyebolt Receiver Assy

Start Date: 6/23/2016

Required Date: 6/24/2016

Start Qty: 8.00

Required Qty: 8.00

MS21209-F615

Purchased

No

Each

57.0000

8

MS21209-F615

Heli-Coil

DAS
8-30

Location

Loc Qty

Loc Code

GA

51

m131270

2

m133790

1

m133990

48

ST296

6

m133577

6

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M135058
(8x) 

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